

# ZAXIS 690



## HYDRAULIC EXCAVATOR

Model Code: ZX670LC-5A / ZX690LCH-5A

Engine Rated Power: 345 kW (463 HP)

Operating Weight: ZX670LC-5A : 66 900 kg

ZX690LCH-5A: 68 200 kg

Backhoe Bucket ISO Heaped: 2.5 - 4.0 m<sup>3</sup>



# WALK AROUND

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#### Higher productivity

The HIOS IIIB hydraulic system achieves higher productivity with better fuel consumption than the conventional ZAXIS model, which helps to reduce costs.

#### Larger swing power

The increased swing torque makes it easier to dig next to side walls and operate on slopes.

#### Added durability

With a strengthened boom, arm and H/R cab, the ZAXIS 690 can work for lengthy periods in rugged environments.

#### Faster movement

The new hydraulic system increases the front attachment speed during combined and single operation.



**ZAXIS** Empower your Vision.

New ZAXIS provides reliable solutions: impressive fuel economy, swift front movements, and easy operation. You'll also find Hitachi technological prowess and expertise, such as the optimized hydraulic system and engine. New ZAXIS features the key benefits of high quality, low fuel consumption, and high durability, all of which serve to ensure low running costs. New ZAXIS, which is empowered by comprehensive evolution, will realize customers' visions and dreams, and pioneer your colorful future.

### **Expanded leg room**

The seat and console can slide further back on the new ZAXIS, providing a more comfortable working environment for the operator. The rightside console has been ergonomically re-designed.

### **Ultimate comfort**

The heated air suspension seat is ideal in cold climates and absorbs vibration during operation minimising operator fatigue.

### **Easily accessible information**

The large multi-function LCD monitor screen is easy to view in bright sunlight or darkness and provides technical data.

### **Quick and easy service access**

The air conditioner condenser can be opened for easy cleaning. Inspection parts are conveniently located.





# MORE PRODUCTION WITH EXCELLENT PERFORMANCE

Our customers expect a consistently high level of performance from their large Hitachi excavators, whether they are working on large-scale construction projects or busy quarries. In order to meet those expectations, Hitachi engineers designed the new ZAXIS 690 with a variety of measures intended to increase speed and efficiency, and therefore maximise production levels on any job site.



# Delivering consistently high levels of performance



## Swift Front Movements with HIOS\* IIIB Hydraulics

The HIOS IIIB hydraulic system is designed for efficient use of hydraulic oil pressure in the circuit, by eliminating loss of power and fuel. Swift movements of the front attachment can be achieved by a total control of the boom, arm and bucket regeneration system. This Hitachi technological prowess brings about high performance and fuel economy.

## In Pursuit of Yielding More Production

New ZAXIS 690 delivers extra power in excavation and swinging. More specifically, a great swing torque. This boosts productivity in mining operation. The machine powerfully moves the bucket, full of crushed stones, around on mines, and swiftly loads them onto a dump truck. What's more, the power boost mechanism is added to ensure powerful mining.

## Reduction in Fuel Consumption\*\*

New ZAXIS is a fuel-thrifty excavator that can reduce fuel consumption compared to the conventional model, thanks to the HIOS IIIB hydraulic system and engine control system, thereby reducing CO<sub>2</sub> emissions.

## More Fuel Reduction in the ECO mode

The ECO mode, a new economical mode, can further cut fuel consumption by 11% compared to the PWR mode, without sacrificing digging force by optimal matching of operations.

## Easy-to-Use Attachments

The operator can change over valves, adjust extra circuit flow, and check settings from the multifunction monitor next to the operator seat. What's more, 11 jobs, including flow rate setting, can easily be selected by their identified names.

*\*Human & Intelligent Operating System*

*\*\*8% decreased compared to the ZX650-3 at P mode*

## Key features

- Swift Front Movements with HIOS\* IIIB Hydraulics
- In Pursuit of Yielding More Production
- Reduction in Fuel Consumption
- More Fuel Reduction in the ECO mode
- Easy-to-Use Attachments



# HIGH QUALITY AND DURABILITY

One of the reasons why customers choose Hitachi is our reputation for producing reliable, durable and high-quality construction equipment. Like all other Hitachi large excavators, the ZAXIS 690 benefits from our advanced technology and manufacturing expertise gained over more than four decades. So it can be relied upon to perform in the toughest quarries and other job sites.



# Hitachi large excavators are built to last



## Prestige R&D and Quality Control

Hitachi has earned praise for technological prowess and product performance around the world.

R&D Division has a track record – including excellent design, stress analysis expertise using CAE system, and abundant production data base. What's more, a large-scale durability test field (427 hm<sup>2</sup>) allows for a series of stringent testing of new machines.

Production Division strives to automatize production processes, including robotic welding, machining, painting, assembling and transferring.

## All-New Engine with Enhanced Durability and Reliability

To boost durability and reliability in harsh mining operations, the engine is newly devised, while redesigning its associated systems, such as fuel and coolant lines. This gives an edge in durability. The auto idle stop mechanism is combined to effectively cut fuel consumption and CO<sub>2</sub> emissions.

## Rock-Solid, Durable Front Attachment

A very robust and durable boom and arm are adopted for the Front Attachment, allowing it to function optimally at tough job sites such as mines / quarries, where an endless stream of operations is required. The new ZAXIS adopts H-boom and H-arm, using thick plates for high durability. The arm also includes a damage prevention plate and square bars; improving its durability. The arm cylinder, boom cylinders and bucket cylinder for the retract side cushion shocks at the stroke ends to reduce noise and extend the service life.

## Tough Undercarriage on Rough Quarry Sites

Tracks are rugged enough to move around on uneven quarry site, with power and stability.

Idler brackets are of box-section structure, and strengthened with reinforcing plates to withstand high stresses and resist deformation. The two-step ladders on the side allow easy access to the cab and riding on the machine.

## Robust Upperstructure

The upperstructure is reinforced with proven D-section skirt for protection against obstacles, reducing deformation. A large door catch is provided to reduce shocks and jolts from the cab and upperstructure.

## Key features

- Prestige R&D and Quality Control
- All-New Engine with Enhanced Durability and Reliability
- Rock-Solid, Durable Front Attachment
- Tough Undercarriage on Rough Quarry Sites
- Robust Upperstructure



# NO COMPROMISE ON OPERATOR COMFORT

The comfort and safety of those who operate Hitachi large excavators were among the top design priorities of our engineers. That's why the cab for the new ZAXIS 690 has been carefully created to incorporate a variety of user-friendly features and offers all-round visibility. This has resulted in a pleasant and secure working environment for any job site, and an operator experience that is second to none.



# Comfort and safety come first with Hitachi



## From the comfort of the cab

It's essential for you to feel comfortable while you work, especially if you are operating an excavator for lengthy periods of time in a quarry or large-scale construction site. Hitachi has reviewed the ergonomic design of its ZAXIS excavator cab to ensure that you can complete your shift with ease and enjoy the rest of your day.

The fully adjustable air-suspension seat absorbs vibrations and helps to minimise operator fatigue. Its new sliding mechanism means that it can be moved back further than ever before. More leg room is also available as the space underneath the monitor has been expanded. The pressurized cab keeps dust and particles from entering.

## Enhanced visibility

Healthy and safety are of paramount importance in busy quarries and construction sites. With the latest innovations from Hitachi, the new ZAXIS offers enhanced visibility, particularly on the right-hand side of the machine, to help you avoid any unnecessary damage, and ultimately save you time and money.

The monitor and door have been repositioned, which improves your view and provides easier access to the cab. The excavator is also equipped with the latest rear-view camera, giving you a broader visual range.

## User-friendly functionality

The advanced technology that is incorporated within the new ZAXIS is one of its many advantages. The ergonomic controls and the easy to view colour monitor place the power firmly in your hands.

The new multi-function LCD monitor with a seven-inch screen displays a comprehensive range of useful technical information. It allows you to check the machine's status and settings at a glance and has multi-lingual support in up to 32 languages.

For easy operation, the monitor and ergonomically designed switches have been repositioned and are both conveniently located on the right-hand side of the cab.

## Enjoy your work

By creating a relaxed and pleasant workspace, our aim was to make your day in the cab of the new ZAXIS more enjoyable and therefore more satisfying.

If you enjoy listening to the radio as you work, you will find that the controls for the AM/FM stereo radio are now fully adjustable from the colour monitor. Alternatively, if you wish to plug in an MP3 player, an auxiliary terminal and MP3 player storage has also been added to the sound system, so that you can work smoothly and efficiently to your favourite music.

## Key features

■ Fully adjustable excellent cab

■ Enhanced visibility

■ New colour LCD monitor

■ Auxiliary terminal and MP3 player storage

■ Easily accessible real-time information

■ Expansive leg room

■ Ergonomically designed control panel



# SIMPLIFIED MAINTENANCE

Time is precious on any large-scale construction site or quarry. So the quicker and easier it is to maintain Hitachi large excavators, the sooner our customers can focus on the task at hand. The new ZAXIS 690 has a range of easily accessible features to allow for quick and easy routine maintenance and cleaning, helping to ensure maximum uptime and providing peace of mind that your machine is performing at optimum capacity.



# Quicker and easier to maintain than ever before



## Grouped Remote Inspection Points

Inspection points are concentrated inside left and right covers that are readily accessible from ground level for convenient servicing and inspection, including water draining from the fuel tank, replenishment of filters. A lid behind the cab door is available for easy replacement of the air conditioner filters for fresh air.

## Fast Lubrication

The arm and boom have their own centralized greasing points for fast lubrication. An electric grease gun with hose-reel or an optional auto-grease lubricator is also available for faster greasing / lubrication.

## Easy-Access to the Upperstructure

A large sidewalk is provided on the left side of the cab, making it easy to access the engine from the ladder while handrails are provided and sufficient slip-resistant plates for safety.

## Large Capacity Fuel Tank

Equipped with a large capacity fuel tank for longer operations.

## Key features

- Grouped Remote Inspection Points
- Fast Lubrication
- Easy-Access to the Upperstructure
- Large Capacity Fuel Tank



# SUPPORT CHAIN

As soon as you become a Hitachi customer, you can rely on first-class after-sales service from your authorised dealer. Hitachi provides extensive support to each of the dealers within the global network, so that they can ensure your ZAXIS 690 continues to meet your requirements and exceed expectations. To further protect your investment in Hitachi construction machinery, we have introduced the Hitachi Support Chain after-sales programme. This gives you the flexibility to create a tailor-made service plan from the following key-areas, “links” in the chain of service available from Hitachi via your local dealer.



# Flexible after-sales programme to protect your investment

## Global e-Service

The new ZAXIS excavator is equipped with a GPRS communication system\*. This sends a wide range of machine data to the Hitachi main server. Via the Global e-Service database, you will have remote access to all of this data. All you need is an internet connection and your Global e-Service log-in details.

Global e-Service enables you and your dealer to download and share this data, helping you to remotely manage your fleet. The online facility also helps your dealer to proactively advise you on preventive maintenance and related special offers.

The latest information on the ZAXIS excavator is available 24/7 and includes operational data, such as the number of working hours, fuel consumption figures, working modes and location. This helps you to reduce running costs, plan jobs efficiently and keep up to date with machine maintenance – to ensure optimum performance and minimal downtime.

## Technical support

The professional and highly trained Hitachi service team combine the global expertise and knowledge of Hitachi Construction Machinery with your local language and culture. We take a proactive approach towards customer service by continuously training our dealer personnel, so that the available global knowledge is passed on to each individual technician in our dealer network.

## Extended warranty and service contracts

Every new Hitachi model is covered by a full manufacturer's warranty. However, your ZAXIS excavator may require extra protection due to severe working conditions or to minimise equipment repair costs. To meet these demands, our dealers offer the option of a unique extended warranty programme (HELP – Hitachi Extended Life Program) and comprehensive service contracts – the most effective way to optimise the performance of your new ZAXIS excavator.

## Parts and Remanufactured Components

Hitachi offers different lines of parts and components to suit your specific needs. In addition to our range of genuine parts, there are other options available:

- If your machines have been working for several years, Hitachi can offer a second line of genuine parts as an attractively priced solution.
- For that highly demanding application or climate, Hitachi provides a line of parts with extra performance.
- When you are looking for an economical solution for preventive replacements, remanufactured components are the best option.

Whatever choice you make, you can be assured of the renowned Hitachi quality and warranty to give you added peace of mind.

Your Hitachi dealer can supply you with more details on each of the above parts lines.



\* The GPRS communication system is standard equipment for new ZAXIS excavators, however, the availability of the communication system depends on licensing regulations in your country. Please contact your Hitachi dealer for more information or to apply for a Global e-Service account.

## Key features

- Check each of your machines from your office – 24/7
- Have a remote insight into fuel consumption
- Check the current and previous locations and movements of your machine(s)

- See maintenance status and items due for renewal on each of your machines
- Receive e-mail notifications for any machine alerts, unexpected movements and so on

# SPECIFICATIONS

## ENGINE

|                           |   |
|---------------------------|---|
| Model .....               | Isuzu GH-6WG1XKSA-02  |
| Type .....                | 4-cycle water-cooled, direct injection                                      |
| Aspiration .....          | Turbocharged, intercooled   |
| No. of cylinders .....    | 6   |
| Rated power               |   |
| ISO 14396 .....           | H/P mode:<br>345 kW (463 HP) at 1 800 min <sup>-1</sup> (rpm)               |
| SAE J1349, net .....      | H/P mode:<br>(Without Fan) 345 kW (463 HP) at 1 800 min <sup>-1</sup> (rpm) |
| Maximum torque .....      | 1 980 Nm (202 kgf m) at 1 500 min <sup>-1</sup> (rpm)                       |
| Piston displacement ..... | 15.681 L  |
| Bore and stroke .....     | 147 mm x 154 mm   |
| Batteries .....           | 2 x 12 V / 170 Ah   |

## HYDRAULIC SYSTEM

### Hydraulic Pumps

|                        |  |
|------------------------|--|
| Main pumps .....       | 2 variable displacement axial piston pumps |
| Maximum oil flow ..... | 2 x 489 L/min                              |
| Pilot pump .....       | 1 gear pump                                |
| Maximum oil flow ..... | 50 L/min                                   |

### Hydraulic Motors

|              |  |
|--------------|--|
| Travel ..... | 2 axial piston motors with parking brake |
| Swing .....  | 2 axial piston motors                    |

### Relief Valve Settings

|                         |                                     |
|-------------------------|-------------------------------------|
| Implement circuit ..... | 31.9 MPa (325 kgf/cm <sup>2</sup> ) |
| Swing circuit .....     | 29.4 MPa (300 kgf/cm <sup>2</sup> ) |
| Travel circuit .....    | 34.3 MPa (350 kgf/cm <sup>2</sup> ) |
| Pilot circuit .....     | 3.9 MPa (40 kgf/cm <sup>2</sup> )   |
| Power boost .....       | 34.3 MPa (350 kgf/cm <sup>2</sup> ) |

### Hydraulic Cylinders

|           | Quantity | Bore   | Rod diameter |
|-----------|----------|--------|--------------|
| Boom      | 2        | 190 mm | 130 mm       |
| Arm       | 1        | 200 mm | 140 mm       |
| Bucket    | 1        | 180 mm | 130 mm       |
| Bucket BE | 1        | 190 mm | 130 mm       |

## UPPERSTRUCTURE

### Revolving Frame

D-section frame for resistance to deformation.

### Swing Device

Axial piston motor with planetary reduction gear is bathed in oil. Swing parking brake is spring-set/hydraulic-released disc type.

|                    |                             |
|--------------------|-----------------------------|
| Swing speed .....  | 9.0 min <sup>-1</sup> (rpm) |
| Swing torque ..... | 194 kNm                     |

### Operator's Cab

#### ZAXIS 670LC:

Independent spacious cab, 1 025 mm wide by 1 675 mm high, The OPG top guard fitted Level I conforms to the related requirements of the International Organization Standardization(ISO)10262.

#### ZAXIS 690LCH (H/R cab):

Independent spacious cab, 1 025 mm wide by 1 817 mm high, The OPG top guard fitted Level II conforms to the related requirements of the International Organization Standardization(ISO)10262.

## UNDERCARRIAGE

### Tracks

Track shoes with double grousers made of induction-hardened rolled alloy. Heat-treated connecting pins with dirt seals. Hydraulic (grease) track adjusters with shock-absorbing recoil springs.

### Numbers of Rollers and Shoes on Each Side

|                         |  |
|-------------------------|--|
| Upper rollers .....     | 3  |
| Lower rollers .....     | 8  |
| Track shoes .....       | 47   |
| Idler track guard ..... | 1  |
| Track guards .....      | 2 : ZAXIS 670LC<br>Full track guard : ZAXIS 690LCH |

### Travel Device

Each track driven by axial piston motor through reduction gear for counter rotation of the tracks. Parking brake is spring-set/hydraulic-released disc type.

Automatic transmission system: High-Low.

|                     |   |
|---------------------|---|
| Travel speeds ..... | High : 0 to 5.2 km/h<br>Low : 0 to 3.6 km/h |
|---------------------|---|

Maximum traction force ... 460 kN (46 900 kgf)

Gradeability .....

70% (35 degree) continuous

## SERVICE REFILL CAPACITIES

|                                 |         |
|---------------------------------|---------|
| Fuel tank .....                 | 920.0 L |
| Engine coolant .....            | 70.0 L  |
| Engine oil .....                | 57.0 L  |
| Pump device .....               | 6.2 L   |
| Swing device (each side) .....  | 10.5 L  |
| Travel device (each side) ..... | 16.0 L  |
| Hydraulic system .....          | 750.0 L |
| Hydraulic oil tank .....        | 380.0 L |

## WEIGHTS AND GROUND PRESSURE

### Operating Weight and Ground Pressure

|                 |            |                    |          | ZAXIS 670LC        |                            | ZAXIS 690LCH                   |                            |
|-----------------|------------|--------------------|----------|--------------------|----------------------------|--------------------------------|----------------------------|
| Shoe type       | Shoe width | Boom type          | Arm type | kg                 | kPa (kgf/cm <sup>2</sup> ) | kg                             | kPa (kgf/cm <sup>2</sup> ) |
| Double          | 650 mm     | BE 6.8 m           | BE 2.9 m | 67 700             | 102 (1.04)                 | 69 100                         | 104 (1.06)                 |
|                 |            | Bucket capacity    |          | 3.5 m <sup>3</sup> |                            | Rock bucket 4.0 m <sup>3</sup> |                            |
|                 |            | 7.8 m              | 3.6 m    | 66 900             | 100 (1.02)                 | 68 200                         | 102 (1.04)                 |
|                 |            | Bucket capacity    |          | 2.9 m <sup>3</sup> |                            | Rock bucket 2.9 m <sup>3</sup> |                            |
|                 |            | 7.8 m              | 4.2 m    | 67 000             | 101 (1.03)                 | -                              | -                          |
|                 |            | Bucket capacity    |          | 2.5 m <sup>3</sup> |                            | -                              |                            |
|                 | 750 mm     | BE 6.8 m           | BE 2.9 m | 68 100             | 89 (0.90)                  | -                              | -                          |
|                 |            | Bucket capacity    |          | 3.5 m <sup>3</sup> |                            | -                              |                            |
|                 |            | 7.8 m              | 3.6 m    | 67 200             | 87 (0.89)                  | -                              | -                          |
|                 |            | Bucket capacity    |          | 2.9 m <sup>3</sup> |                            | -                              |                            |
|                 |            | 7.8 m              | 4.2 m    | 67 400             | 88 (0.89)                  | -                              | -                          |
|                 |            | Bucket capacity    |          | 2.5 m <sup>3</sup> |                            | -                              |                            |
|                 | 900 mm     | BE 6.8 m           | BE 2.9 m | 69 100             | 75 (0.76)                  | -                              | -                          |
|                 |            | Bucket capacity    |          | 3.5 m <sup>3</sup> |                            | -                              |                            |
|                 |            | 7.8 m              | 3.6 m    | 68 300             | 74 (0.75)                  | -                              | -                          |
| Bucket capacity |            | 2.9 m <sup>3</sup> |          | -                  |                            |                                |                            |
| 7.8 m           |            | 4.2 m              | 68 400   | 74 (0.76)          | -                          | -                              |                            |
| Bucket capacity |            | 2.5 m <sup>3</sup> |          | -                  |                            |                                |                            |

## BUCKET LIST

### ZAXIS 670LC

| Capacity             | Width                |                   | No. of teeth | Weight   | Recommendation        |            |           |
|----------------------|----------------------|-------------------|--------------|----------|-----------------------|------------|-----------|
|                      | Without side cutters | With side cutters |              |          | BE-boom 6.8 m         | Boom 7.8 m |           |
|                      |                      |                   |              |          | BE-arm 2.9 m          | Arm 3.6 m  | Arm 4.2 m |
| 2.50 m <sup>3</sup>  | 1 480 mm             | 1 620 mm          | 5            | 2 150 kg | x                     | ⊙          | ⊙         |
| 2.90 m <sup>3</sup>  | 1 680 mm             | 1 820 mm          | 5            | 2 310 kg | x                     | ⊙          | x         |
| 3.50 m <sup>3</sup>  | 1 800 mm             | 1 990 mm          | 5            | 2 980 kg | ⊙                     | x          | x         |
| Applicable shoe type |                      |                   |              |          | Double grouser 650 mm |            |           |
|                      |                      |                   |              |          | Double grouser 750 mm |            |           |
|                      |                      |                   |              |          | Double grouser 900 mm |            |           |

⊙ Suitable for material with density of 1 800 kg / m<sup>3</sup> or less

- Not applicable

x Can't be installed

### ZAXIS 690LCH

| Capacity             | Width                |                   | No. of teeth | Weight   | Recommendation        |              |  |
|----------------------|----------------------|-------------------|--------------|----------|-----------------------|--------------|--|
|                      | Without side cutters | With side cutters |              |          | BE-boom 6.8 m         | H-boom 7.8 m |  |
|                      |                      |                   |              |          | BE-arm 2.9 m          | H-arm 3.6 m  |  |
| 2.90 m <sup>3</sup>  | 1 680 mm             | 1 680 mm          | 5            | 2 850 kg | x                     | ●            |  |
| 3.30 m <sup>3</sup>  | 1 790 mm             | 1 790 mm          | 5            | 3 120 kg | ●                     | x            |  |
| 4.00 m <sup>3</sup>  | 1 950 mm             | 1 970 mm          | 5            | 3 700 kg | ●                     | x            |  |
| Applicable shoe type |                      |                   |              |          | Double grouser 650 mm |              |  |

● Heavy-duty service

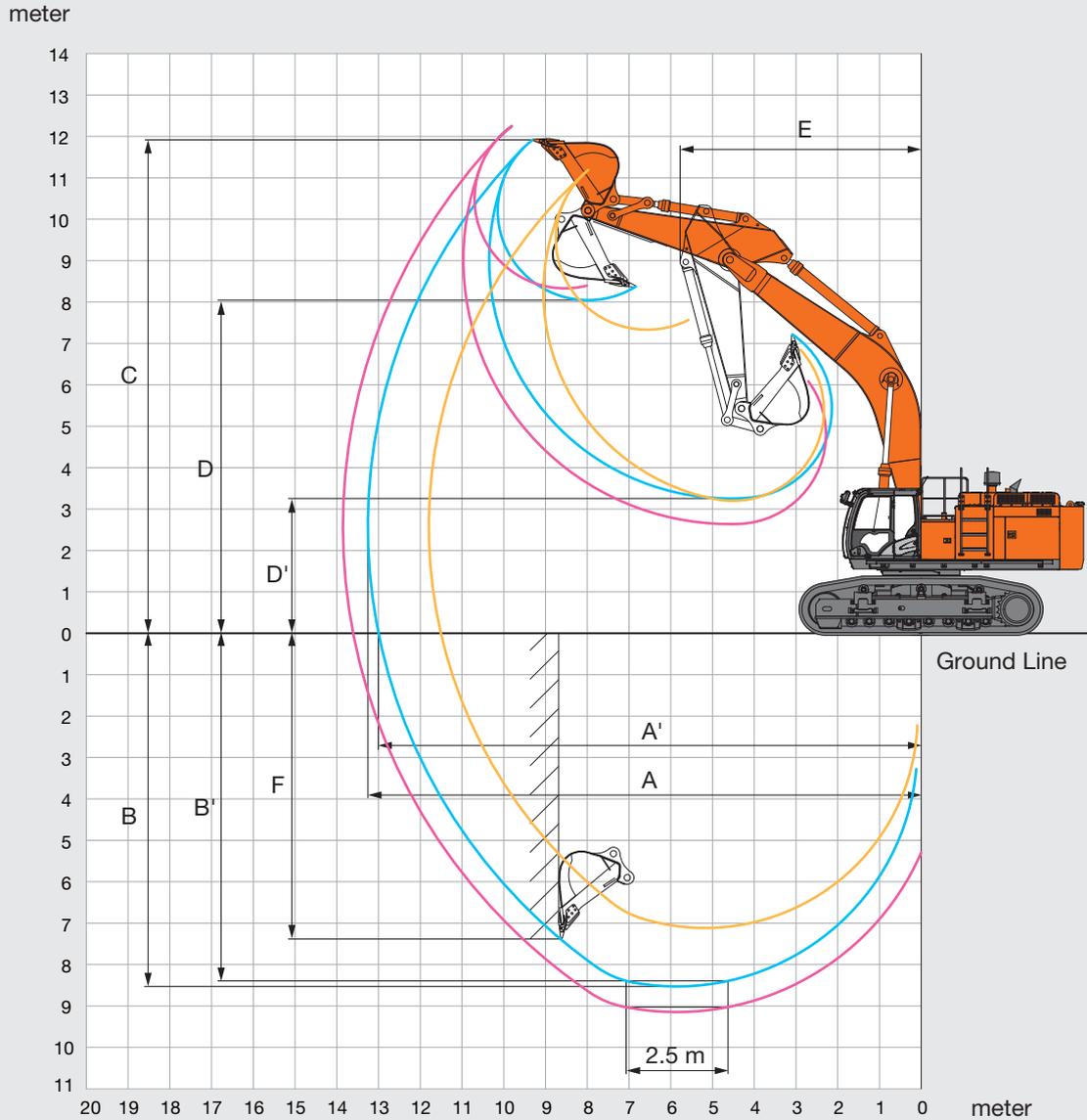
- Not applicable

x Can't be installed

# SPECIFICATIONS

## WORKING RANGES

### ZAXIS 670LC



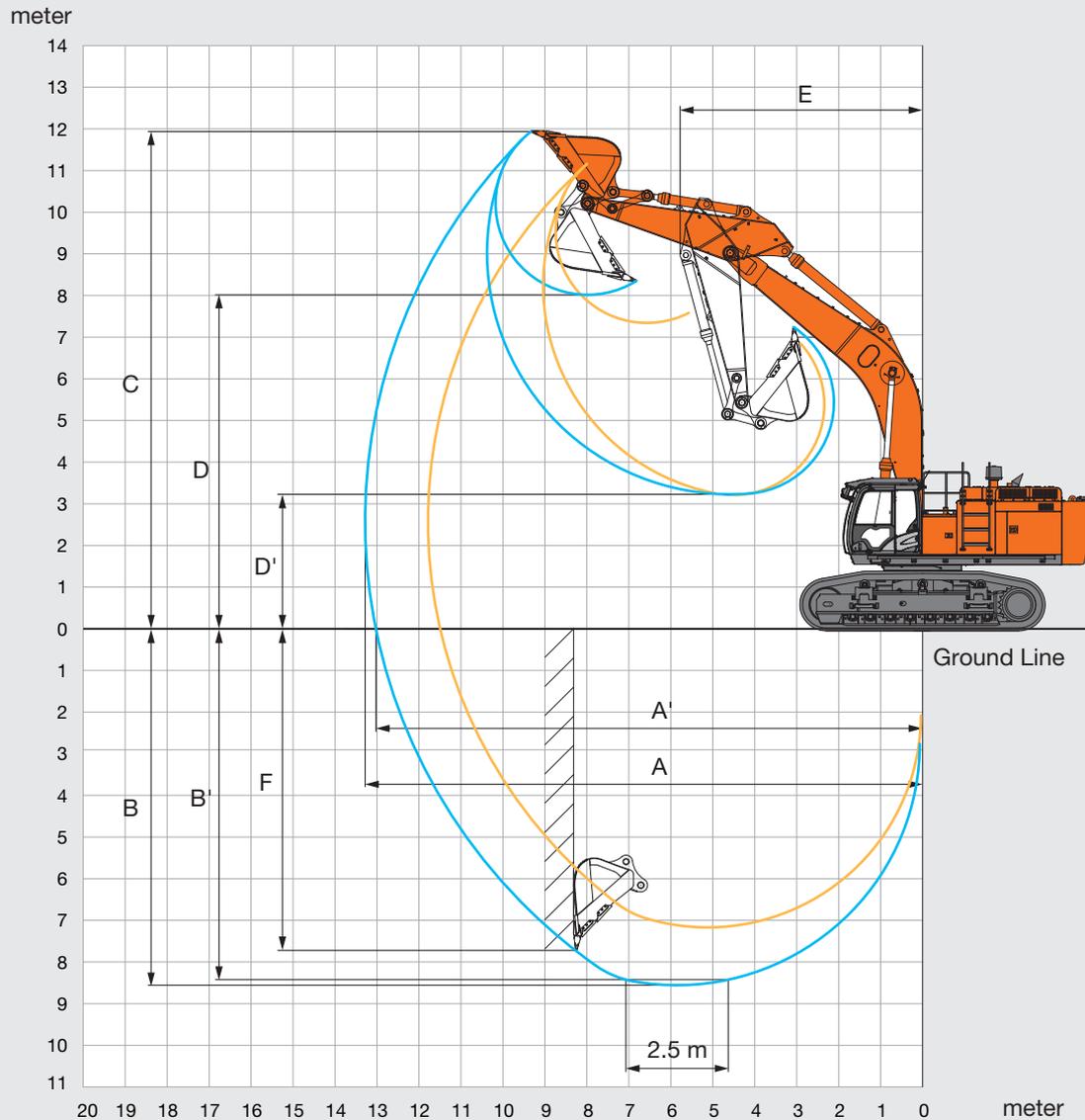
Unit: mm

|                                       | ZAXIS 670LC   |            |           |
|---------------------------------------|---------------|------------|-----------|
|                                       | BE-boom 6.8 m | Boom 7.8 m |           |
|                                       | BE-arm 2.9 m  | Arm 3.6 m  | Arm 4.2 m |
| A Max. digging reach                  | 11 800        | 13 250     | 13 850    |
| A' Max. digging reach (on ground)     | 11 500        | 13 000     | 13 610    |
| B Max. Digging depth                  | 7 120         | 8 530      | 9 150     |
| B' Max. Digging depth for 2.5 m level | 6 960         | 8 390      | 9 020     |
| C Max. cutting height                 | 11 190        | 11 920     | 12 240    |
| D Max. dumping height                 | 7 330         | 8 050      | 8 330     |
| D' Min. dumping height                | 3 200         | 3 260      | 2 640     |
| E Min. swing radius                   | 5 240         | 5 780      | 5 760     |
| F Max. vertical wall                  | 5 280         | 7 380      | 8 180     |

Excluding track shoe lug

## WORKING RANGES

### ZAXIS 690LCH



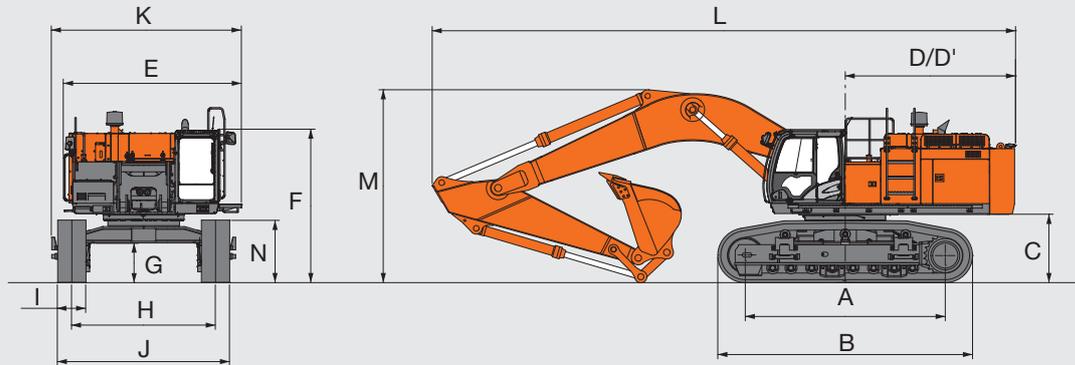
Unit: mm

|                                       | ZAXIS 690LCH  |              |
|---------------------------------------|---------------|--------------|
|                                       | BE-boom 6.8 m | H-boom 7.8 m |
|                                       | BE-arm 2.9 m  | H-arm 3.6 m  |
| A Max. digging reach                  | 11 780        | 13 280       |
| A' Max. digging reach (on ground)     | 11 490        | 13 030       |
| B Max. Digging depth                  | 7 170         | 8 560        |
| B' Max. Digging depth for 2.5 m level | 7 010         | 8 420        |
| C Max. cutting height                 | 11 150        | 11 940       |
| D Max. dumping height                 | 7 340         | 8 020        |
| D' Min. dumping height                | 3 210         | 3 230        |
| E Min. swing radius                   | 5 240         | 5 780        |
| F Max. vertical wall                  | 5 050         | 7 720        |

Excluding track shoe lug

# SPECIFICATIONS

## DIMENSIONS



Unit: mm

| Retractable gauge                      | ZAXIS 670LC     | ZAXIS 690LCH  |
|--|-----------------|---------------|
| A Distance between tumblers            | 4 590           | 4 590         |
| B Undercarriage length                 | 5 840           | 5 840         |
| <sup>1</sup> C Counterweight clearance | 1 530           | 1 530         |
| D Rear-end swing radius                | 4 020           | 4 020         |
| D' Rear-end length                     | 3 910           | 3 910         |
| E Overall width upperstructure         | 4 090           | 4 090         |
| F Overall height of cab                | 3 550           | 3 660         |
| <sup>1</sup> G Min. ground clearance   | 860             | 860           |
| H Track gauge : Extended / Retracted   | 3 300 / 2 830   | 3 300 / 2 830 |
| I Track shoe width                     | 650 / 750 / 900 | 650           |
| J Undercarriage width with 650 mm shoe | 3 950 / 3 480   | 3 950 / 3 480 |
| :Extended / Retracted with 750 mm shoe | 4 050 / 3 580   | —             |
| with 900 mm shoe                       | 4 200 / 3 730   | —             |
| K Overall width                        | 4 360           | 4 360         |
| L Overall length                       | 13 400          | 13 400        |
| M Overall height of boom               | 4 460           | 4 460         |
| N Track height                         | 1 440           | 1 440         |

<sup>1</sup> Excluding track shoe lug

## BUCKET AND ARM DIGGING FORCES

### ZAXIS 670LC

|                                 | BE-boom 6.8 m       | Boom 7.8 m          |                     |
|---------------------------------|---------------------|---------------------|---------------------|
|                                 | BE-arm 2.9 m        | Arm 3.6 m           | Arm 4.2 m           |
| Bucket digging force* ISO       | 369 kN (37 700 kgf) | 324 kN (33 100 kgf) | 324 kN (33 100 kgf) |
| Bucket digging force*SAE : PCSA | 332 kN (33 900 kgf) | 290 kN (29 600 kgf) | 290 kN (29 600 kgf) |
| Arm crowd force* ISO            | 306 kN (31 200 kgf) | 255 kN (26 000 kgf) | 231 kN (23 600 kgf) |
| Arm crowd force* SAE : PCSA     | 297 kN (30 300 kgf) | 247 kN (25 200 kgf) | 224 kN (22 900 kgf) |

\* At power boost

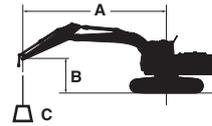
### ZAXIS 690LCH

|                                 | BE-boom 6.8 m       | H-boom 7.8 m        |
|---------------------------------|---------------------|---------------------|
|                                 | BE-arm 2.9 m        | H-arm 3.6 m         |
| Bucket digging force* ISO       | 369 kN (37 700 kgf) | 324 kN (33 100 kgf) |
| Bucket digging force*SAE : PCSA | 332 kN (33 900 kgf) | 286 kN (29 200 kgf) |
| Arm crowd force* ISO            | 306 kN (31 200 kgf) | 255 kN (26 000 kgf) |
| Arm crowd force* SAE : PCSA     | 297 kN (30 300 kgf) | 246 kN (25 100 kgf) |

\* At power boost

# LIFTING CAPACITIES (Without bucket)

- Notes:
1. Ratings are based on ISO 10567.
  2. Lifting capacity does not exceed 75% of tipping load with the machine on firm, level ground or 87% full hydraulic capacity.
  3. The load point is the center-line of the bucket pivot mounting pin on the arm.
  4. \*Indicates load limited by hydraulic capacity.
  5. 0 m = Ground.



A: Load radius  
B: Load point height  
C: Lifting capacity

For lifting capacities, subtract bucket and quick hitch weight from lifting capacities without bucket.

## ZAXIS 670LC

Rating over-front Rating over-side or 360 degrees Unit : kg

| Conditions   | Load point height<br>m | Load radius |         |         |         |         |         |         |         |         |         |         |         | At max. reach |         |      |
|--|------------------------|-------------|---------|---------|---------|---------|---------|---------|---------|---------|---------|---------|---------|---------------|---------|------|
|  |                        | 3.0 m       |         | 4.5 m   |         | 6.0 m   |         | 7.5 m   |         | 9.0 m   |         | 10.5 m  |         | meter         |         |      |
|  |                        |             |         |         |         |         |         |         |         |         |         |         |         |               |         |      |
| Boom 7.8m<br>Arm 3.6m<br>Without Bucket<br>Shoes 650mm       | 7.5                    |             |         |         |         |         |         |         |         | *13 620 | 13 490  |         |         | *10 210       | *10 210 | 9.92 |
|  | 6.0                    |             |         |         |         |         |         | *15 780 | *15 780 | *14 280 | 13 160  | *10 730 | 10 160  | *10 250       | 10 090  | 10.5 |
|  | 4.5                    |             |         |         |         | *21 680 | *21 680 | *17 580 | 16 760  | *15 270 | 12 710  | 13 780  | 9 960   | *10 540       | 9 320   | 10.9 |
|  | 3.0                    |             |         |         |         | *24 830 | 21 970  | *19 390 | 15 960  | *16 330 | 12 240  | 13 510  | 9 700   | *11 080       | 8 910   | 11.1 |
|  | 1.5                    |             |         |         |         | *26 880 | 20 950  | *20 810 | 15 300  | 16 650  | 11 830  | 13 260  | 9 460   | *11 940       | 8 790   | 11.0 |
|  | 0 (Ground)             |             |         | *16 490 | *16 490 | *27 610 | 20 430  | 21 390  | 14 870  | 16 330  | 11 530  | 13 080  | 9 300   | 12 600        | 8 960   | 10.8 |
|  | -1.5                   |             |         | *25 200 | *25 200 | *27 220 | 20 260  | 21 160  | 14 660  | 16 170  | 11 390  |         |         | 13 390        | 9 500   | 10.3 |
|  | -3.0                   | *24 420     | *24 420 | *32 800 | 32 540  | *25 760 | 20 330  | *20 630 | 14 660  | 16 210  | 11 420  |         |         | 14 930        | 10 570  | 9.56 |
|  | -4.5                   | *35 650     | *35 650 | *28 790 | *28 790 | *22 970 | 20 650  | *18 320 | 14 910  |         |         |         |         | *15 400       | 12 650  | 8.48 |
| -6.0   |                        |             | *22 390 | *22 390 | *17 820 | *17 820 |         |         |         |         |         |         | *14 830 | *14 830       | 6.92    |      |
| Boom 7.8m<br>Arm 4.2m<br>Without Bucket<br>Shoes 650mm       | 7.5                    |             |         |         |         |         |         |         |         | *12 620 | *12 620 | *9 290  | *9 290  | *8 650        | *8 650  | 10.6 |
|  | 6.0                    |             |         |         |         |         |         |         |         | *13 390 | 13 310  | *12 660 | 10 290  | *8 660        | *8 660  | 11.2 |
|  | 4.5                    |             |         |         |         | *20 000 | *20 000 | *16 490 | *16 490 | *14 460 | 12 820  | *13 210 | 10 030  | *8 860        | 8 560   | 11.5 |
|  | 3.0                    |             |         |         |         | *23 350 | 22 270  | *18 430 | 16 090  | *15 620 | 12 300  | 13 540  | 9 730   | *9 250        | 8 190   | 11.7 |
|  | 1.5                    |             |         |         |         | *25 850 | 21 040  | *20 060 | 15 330  | *16 650 | 11 830  | 13 230  | 9 440   | *9 880        | 8 070   | 11.6 |
|  | 0 (Ground)             |             |         |         |         | *27 120 | 20 320  | *21 110 | 14 790  | 16 260  | 11 460  | 13 000  | 9 220   | *10 820       | 8 200   | 11.4 |
|  | -1.5                   |             |         |         |         | *27 230 | 20 000  | 20 980  | 14 490  | 16 030  | 11 250  | 12 870  | 9 100   | 12 170        | 8 610   | 10.9 |
|  | -3.0                   |             |         | *32 770 | 31 840  | *26 280 | 19 970  | 20 890  | 14 410  | 15 970  | 11 200  |         |         | 13 360        | 9 440   | 10.2 |
|  | -4.5                   |             |         | *30 800 | *30 800 | *24 110 | 20 190  | *19 260 | 14 550  | *15 250 | 11 370  |         |         | *14 540       | 10 990  | 9.25 |
| -6.0   |                        |             | *25 430 | *25 430 | *20 130 | *20 130 | *15 560 | 15 020  |         |         |         |         | *14 410 | 14 150        | 7.85    |      |
| BE-Boom 6.8m<br>BE-Arm 2.9m<br>Without Bucket<br>Shoes 650mm | 7.5                    |             |         |         |         |         |         | *16 810 | *16 810 |         |         |         |         | *13 560       | *13 560 | 8.22 |
|  | 6.0                    |             |         |         |         | *19 710 | *19 710 | *17 550 | 17 480  |         |         |         |         | *13 250       | 13 000  | 8.97 |
|  | 4.5                    |             |         |         |         | *22 640 | *22 640 | *18 960 | 16 850  | *17 010 | 12 690  |         |         | *13 380       | 11 790  | 9.41 |
|  | 3.0                    |             |         |         |         | *25 600 | 22 390  | *20 520 | 16 170  | 17 200  | 12 350  |         |         | *13 910       | 11 200  | 9.60 |
|  | 1.5                    |             |         |         |         | *27 590 | 21 450  | *21 730 | 15 600  | 16 870  | 12 050  |         |         | *14 910       | 11 090  | 9.55 |
|  | 0 (Ground)             |             |         |         |         | *28 180 | 20 960  | 21 780  | 15 250  | 16 690  | 11 880  |         |         | 16 070        | 11 460  | 9.25 |
|  | -1.5                   |             |         | *35 530 | 33 060  | *27 310 | 20 850  | *21 550 | 15 150  |         |         |         |         | 17 600        | 12 500  | 8.68 |
|  | -3.0                   | *40 280     | *40 280 | *31 570 | *31 570 | *24 670 | 21 060  | *18 920 | 15 380  |         |         |         |         | *17 710       | 14 690  | 7.78 |
|  | -4.5                   |             |         | *24 650 | *24 650 | *18 660 | *18 660 |         |         |         |         |         |         | *16 670       | *16 670 | 6.40 |

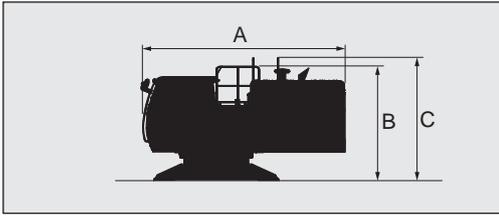
## ZAXIS 690LCH

Rating over-front Rating over-side or 360 degrees Unit : kg

| Conditions   | Load point height<br>m | Load radius |         |         |         |         |         |         |         |         |         |         |         | At max. reach |         |      |
|--|------------------------|-------------|---------|---------|---------|---------|---------|---------|---------|---------|---------|---------|---------|---------------|---------|------|
|  |                        | 3.0 m       |         | 4.5 m   |         | 6.0 m   |         | 7.5 m   |         | 9.0 m   |         | 10.5 m  |         | meter         |         |      |
|  |                        |             |         |         |         |         |         |         |         |         |         |         |         |               |         |      |
| H-Boom 7.8m<br>H-Arm 3.6m<br>Without Bucket<br>Shoes 650mm   | 7.5                    |             |         |         |         |         |         |         |         | *13 510 | *13 510 |         |         | *10 120       | *10 120 | 9.92 |
|  | 6.0                    |             |         |         |         |         |         | *15 670 | *15 670 | *14 180 | 13 200  | *10 640 | 10 180  | *10 160       | 10 100  | 10.5 |
|  | 4.5                    |             |         |         |         | *21 570 | *21 570 | *17 470 | 16 830  | *15 160 | 12 750  | *13 800 | 9 980   | *10 450       | 9 330   | 10.9 |
|  | 3.0                    |             |         |         |         | *24 710 | 22 090  | *19 270 | 16 030  | *16 220 | 12 280  | 13 550  | 9 720   | *10 990       | 8 920   | 11.1 |
|  | 1.5                    |             |         |         |         | *26 760 | 21 070  | *20 690 | 15 370  | 16 730  | 11 870  | 13 300  | 9 480   | *11 860       | 8 800   | 11.0 |
|  | 0 (Ground)             |             |         | *16 400 | *16 400 | *27 490 | 20 550  | *21 460 | 14 930  | 16 410  | 11 570  | 13 130  | 9 320   | 12 640        | 8 980   | 10.8 |
|  | -1.5                   |             |         | *25 110 | *25 110 | *27 090 | 20 370  | 21 270  | 14 730  | 16 250  | 11 420  |         |         | 13 430        | 9 520   | 10.3 |
|  | -3.0                   | *24 330     | *24 330 | *32 660 | *32 660 | *25 640 | 20 450  | *20 510 | 14 730  | 16 280  | 11 450  |         |         | 14 990        | 10 600  | 9.56 |
|  | -4.5                   | *35 560     | *35 560 | *28 660 | *28 660 | *22 850 | 20 770  | *18 200 | 14 980  |         |         |         |         | *15 290       | 12 690  | 8.48 |
| -6.0   |                        |             | *22 270 | *22 270 | *17 700 | *17 700 |         |         |         |         |         |         | *14 720 | *14 720       | 6.92    |      |
| BE-Boom 6.8m<br>BE-Arm 2.9m<br>Without Bucket<br>Shoes 650mm | 7.5                    |             |         |         |         |         |         | *16 810 | *16 810 |         |         |         |         | *13 560       | *13 560 | 8.22 |
|  | 6.0                    |             |         |         |         | *19 710 | *19 710 | *17 550 | *17 550 |         |         |         |         | *13 250       | 13 140  | 8.97 |
|  | 4.5                    |             |         |         |         | *22 640 | *22 640 | *18 960 | 17 010  | *17 010 | 12 820  |         |         | *13 380       | 11 920  | 9.41 |
|  | 3.0                    |             |         |         |         | *25 600 | 22 620  | *20 520 | 16 330  | 17 370  | 12 490  |         |         | *13 910       | 11 320  | 9.60 |
|  | 1.5                    |             |         |         |         | *27 590 | 21 680  | *21 730 | 15 770  | 17 050  | 12 180  |         |         | *14 910       | 11 210  | 9.55 |
|  | 0 (Ground)             |             |         |         |         | *28 180 | 21 190  | 22 010  | 15 420  | 16 860  | 12 010  |         |         | 16 240        | 11 590  | 9.25 |
|  | -1.5                   |             |         | *35 530 | 33 410  | *27 310 | 21 070  | *21 550 | 15 320  |         |         |         |         | *17 760       | 12 630  | 8.68 |
|  | -3.0                   | *40 280     | *40 280 | *31 570 | *31 570 | *24 670 | 21 290  | *18 920 | 15 550  |         |         |         |         | *17 710       | 14 850  | 7.78 |
|  | -4.5                   |             |         | *24 650 | *24 650 | *18 660 | *18 660 |         |         |         |         |         |         | *16 670       | *16 670 | 6.40 |

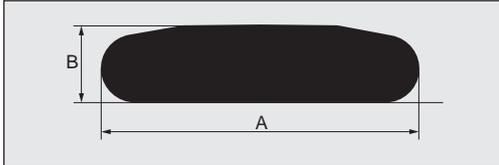
# TRANSPORTATION

## UPPERSTRUCTURE



|              | Overall width | Weight    | A        | B        | C        |
|--------------|---------------|-----------|----------|----------|----------|
| ZAXIS 670LC  | 3 510 mm      | 19 900 kg | 5 220 mm | 2 910 mm | 3 140 mm |
| ZAXIS 690LCH |               | 20 100 kg |          |          |          |

## SIDE FRAME

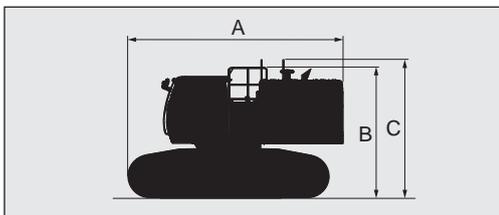


|              | Shoe width | Overall width | Weight    | A        | B        |
|--------------|------------|---------------|-----------|----------|----------|
| ZAXIS 670LC  | 650 mm     | 1 250 mm      | 10 400 kg | 5 850 mm | 1 450 mm |
|              | 750 mm     | 1 250 mm      | 10 700 kg |          |          |
|              | 900 mm     | 1 320 mm      | 11 200 kg |          |          |
| ZAXIS 690LCH | 650 mm     | 1 250 mm      | 10 600 kg |          |          |

## COUNTERWEIGHT



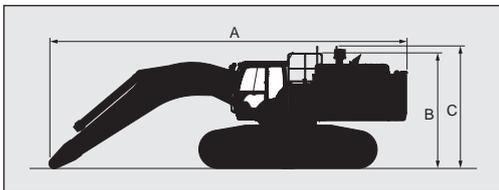
## BASIC MACHINE (WITHOUT COUNTERWEIGHT)



|              | Shoe width | Overall width | Weight    | A        | B        | C        |
|--------------|------------|---------------|-----------|----------|----------|----------|
| ZAXIS 670LC  | 650 mm     | 3 480 mm      | 42 700 kg | 6 240 mm | 3 820 mm | 4 050 mm |
|              | 750 mm     | 3 580 mm      | 43 100 kg |          |          |          |
|              | 900 mm     | 3 730 mm      | 44 100 kg |          |          |          |
| ZAXIS 690LCH | 650 mm     | 3 480 mm      | 43 400 kg |          |          |          |

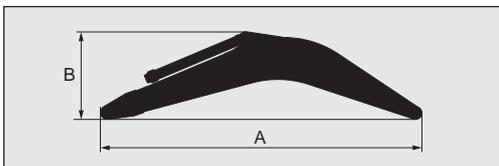
Notes: Undercarriage retracted.

## BASIC MACHINE FITTED WITH BOOM AND NO SIDEWALK (WITH COUNTER WEIGHT)



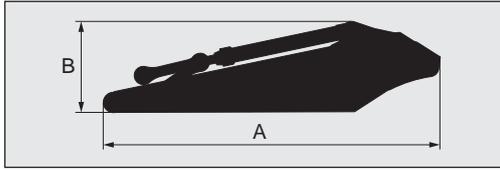
|              | Boom length | Shoe width | Overall width | Weight    | A         | B        | C        |
|--------------|-------------|------------|---------------|-----------|-----------|----------|----------|
| ZAXIS 690LCH | 6.8 m BE    | 650 mm     | 3 480 mm      | 61 200 kg | 10 610 mm | 3 820 mm | 4 050 mm |
|              | 7.8 m H     | 650 mm     | 3 480 mm      | 61 700 kg | 11 670 mm |          |          |

## BOOM



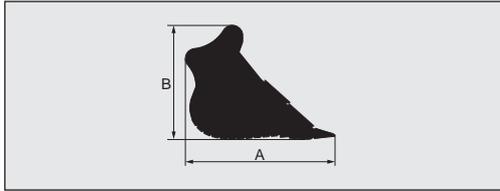
| Boom     | A        | B        | Overall width | Weight   |
|----------|----------|----------|---------------|----------|
| 6.8 m BE | 7 140 mm | 2 550 mm | 1 390 mm      | 6 130 kg |
| 7.8 m H  | 8 130 mm | 2 330 mm | 1 390 mm      | 6 580 kg |
| 7.8 m    | 8 130 mm | 2 330 mm | 1 390 mm      | 6 560 kg |

**ARM**



| Arm      | A        | B        | Overall width | Weight   |
|----------|----------|----------|---------------|----------|
| 2.9 m BE | 4 370 mm | 1 690 mm | 800 mm        | 3 820 kg |
| 3.6 m    | 5 110 mm | 1 440 mm | 800 mm        | 3 620 kg |
| 3.6 m H  | 5 110 mm | 1 440 mm | 800 mm        | 3 750 kg |
| 4.2 m    | 5 710 mm | 1 390 mm | 800 mm        | 3 930 kg |

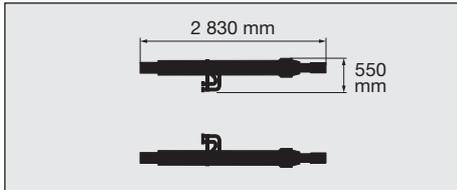
**BUCKET**



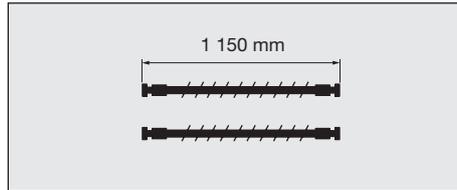
| Bucket Capacity ISO heaped | A        | B        | Overall width | Weight   |
|----------------------------|----------|----------|---------------|----------|
| 2.50 m <sup>3</sup>        | 2 220 mm | 1 810 mm | 1 620 mm      | 2 150 kg |
| 2.90 m <sup>3</sup>        | 2 220 mm | 1 810 mm | 1 820 mm      | 2 310 kg |
| 3.50 m <sup>3</sup>        | 2 250 mm | 1 890 mm | 1 990 mm      | 2 980 kg |
| *1 2.90 m <sup>3</sup>     | 2 290 mm | 1 770 mm | 1 680 mm      | 2 850 kg |
| *1 3.30 m <sup>3</sup>     | 2 250 mm | 1 890 mm | 1 790 mm      | 3 120 kg |
| *1 4.00 m <sup>3</sup>     | 2 360 mm | 1 930 mm | 1 900 mm      | 3 700 kg |

\*1 Rock Bucket

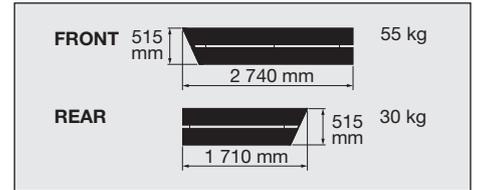
**BOOM CYLINDERS 550 kg X 2**  
Overall height: 410 mm



**HOSE OF BOOM CYLINDERS 7 kg X 2 / 10 kg X 2**



**LEFT SIDEWALK Overall height: 150 mm**



# EQUIPMENT

| ENGINE   | ZAXIS 670LC | ZAXIS 690LCH |
|--|-------------|--------------|
| Alternator 50 A  | ●           | ●            |
| Auto idle system   | ●           | ●            |
| Cartridge-type engine oil filter   | ●           | ●            |
| Cartridge-type fuel filter   | ●           | ●            |
| Dry-type air double filter with evacuator valve with air filter restriction switch for monitor | ●           | ●            |
| Expansion tank   | ●           | ●            |
| Fan guard  | ●           | ●            |
| Fuel pre-filter  | ●           | ●            |
| Isolation-mounted engine   | ●           | ●            |
| Power mode control [H/P(High Power) PWR(Power) ECO(Economy) ]                                  | ●           | ●            |
| Pre-cleaner  | ●           | ●            |
| Radiator, oil cooler and intercooler with dust protective net                                  | ●           | ●            |
| Solenoid fuel pump   | ●           | ●            |
| Water separator  | ●           | ●            |

| HYDRAULIC SYSTEM                       | ZAXIS 670LC | ZAXIS 690LCH |
|--|-------------|--------------|
| Accessories for breaker                | —           | ○            |
| Accessories for breaker & crusher      | —           | ○            |
| Accessories for 2 speed selector       | —           | ○            |
| Auto power lift                        | ●           | ●            |
| Boom mode selector system              | ●           | ●            |
| Control valve with main relief valve   | ●           | ●            |
| Drain filter                           | ●           | ●            |
| Engine speed sensing system            | ●           | ●            |
| E-P control system                     | ●           | ●            |
| Extra port for control valve           | ●           | ●            |
| Full-flow filter                       | ●           | ●            |
| Hose rupture valve                     | ○           | ○            |
| Pilot filter                           | ●           | ●            |
| Power boost                            | ●           | ●            |
| Quick warm-up system for pilot circuit | ●           | ●            |
| Shockless valve in pilot circuit       | ●           | ●            |
| Suction filter                         | ●           | ●            |
| Work mode selector                     | ●           | ●            |

● : Standard equipment    ○ : Optional equipment    — : Not applicable

| CAB   | ZAXIS 670LC | ZAXIS 690LCH |
|---|-------------|--------------|
| Additional fuse box   | ●           | ●            |
| Adjustable armrests   | ●           | ●            |
| All-weather sound suppressed steel cab                        | ●           | ●            |
| AM-FM radio   | ●           | ●            |
| Ashtray   | ●           | ●            |
| Auto control air conditioner                                  | ●           | ●            |
| Auto-idle selector  | ●           | ●            |
| AUX. terminal and storage                                     | ○           | ●            |
| Cab : (Center pillar reinforced structure)                    | ●           | —            |
| Front window on upper, lower and left side can be opened      | ●           | —            |
| OPG top guard fitted Level I (ISO10262) compliant cab         | ●           | —            |
| Round Tempered glass (green color) front window               | ●           | —            |
| Cab : H/R cab   | —           | ●            |
| OPG lower front guard fitted Level II (ISO10262)              | —           | ●            |
| OPG top guard fitted Level II (ISO10262)                      | —           | ●            |
| Laminated straight glass front window                         | —           | ●            |
| Left side window can be opened                                | —           | ●            |
| Cigarette lighter 24 V  | ●           | ●            |
| Drink holder  | ●           | ●            |
| Engine shut-off switch  | ●           | ●            |
| Electric double horn  | ●           | ●            |
| Evacuation hammer   | ●           | ●            |
| Fire extinguisher bracket                                     | ○           | ○            |
| Floor mat   | ●           | ●            |
| Footrest  | ●           | ●            |
| Front window washer   | ●           | ○            |
| Glove compartment   | ●           | ●            |
| Hot & cool box  | ●           | ●            |
| Intermittent windshield wiper                                 | ●           | ●            |
| Key cylinder light  | ●           | ●            |
| LED room light with door courtesy                             | ●           | ●            |
| Pilot control shut-off lever                                  | ●           | ●            |
| Power outlet 12 V   | ○           | ●            |
| Rain guard for cab  | ○           | —            |
| Rear tray   | ●           | ●            |
| Retractable seat belt   | ●           | ●            |
| Rubber radio antenna  | ●           | ●            |
| Seat : Adjustable reclining air suspension with heater        | ○           | ●            |
| Seat : Adjustable reclining mechanical suspension             | ●           | ○            |
| Seat : Adjustable reclining mechanical suspension with heater | ○           | ○            |
| Short wrist control levers                                    | ●           | ●            |
| Storage box   | ●           | ●            |
| Sun visor (front)   | ○           | ○            |
| Sun visor (side)  | ○           | ○            |
| Transparent roof with slide curtain                           | —           | ●            |
| 2 speakers  | ●           | ●            |
| 6 fluid-filled elastic mounts                                 | ●           | ●            |

Standard and optional equipment may vary by country, so please consult your Hitachi dealer for details.

| MONITOR SYSTEM  | ZAXIS 670LC | ZAXIS 690LCH |
|---|-------------|--------------|
| Alarm buzzers: overheat, engine oil pressure  | ●           | ●            |
| Alarms: overheat, engine warning, engine oil pressure, alternator, minimum fuel level, air filter restriction, work mode, etc | ●           | ●            |
| Display of meters: water temperature, hour, fuel rate, clock  | ●           | ●            |
| Other displays: work mode, auto-idle, glow, operating conditions, etc   | ●           | ●            |

| LIGHTS                                      |   |   |
|---|---|---|
| Additional working lights (boom right side) | ○ | ○ |
| 2 cab lights                                | ○ | ● |
| 3 working lights                            | ● | ● |
| 4 cab lights                                | ○ | ○ |

| UPPER STRUCTURE                             |   |   |
|---|---|---|
| Auto-grease lubricator                      | ○ | ● |
| Battery disconnect switch                   | ● | ● |
| Batteries 170 Ah                            | ● | ● |
| Counterweight 10 400 kg                     | ● | ● |
| Electric fuel refilling pump with auto stop | ○ | ○ |
| Electrical grease pump with hose-reel       | ● | ● |
| Fuel level float                            | ● | ● |
| Hydraulic oil level gauge                   | ● | ● |
| Ladder                                      | ● | ● |
| Rear view camera                            | ● | ● |
| Rear view mirror (right & left side)        | ● | ● |
| Side walk (cab side)                        | ● | ● |
| Swing parking brake                         | ● | ● |
| Tool box                                    | ● | ● |
| Utility space                               | ● | ● |
| 2.3 mm thickness undercover                 | ● | — |
| 4.5 mm thickness undercover                 | — | ● |

| UNDERCARRIAGE  |   |   |
|--|---|---|
| Bolt-on sprocket                                     | ● | ● |
| Double grouser shoes 650 mm                          | ● | ● |
| Double grouser shoe with standard track guard 750 mm | ○ | — |
| Double grouser shoe with standard track guard 900 mm | ○ | — |
| Full track guard                                     | — | ● |
| Hydraulic track adjuster                             | ● | ● |
| Idler track guard                                    | ● | ● |
| Reinforced track links with pin seals                | ● | ● |
| Travel motor covers                                  | ● | ● |
| Travel parking brake                                 | ● | ● |
| Track undercover                                     | ○ | ○ |
| Upper and lower rollers                              | ● | ● |
| 2 track guard (each side)                            | ● | — |

● : Standard equipment    ○ : Optional equipment    — : Not applicable

| FRONT ATTACHMENTS                       | ZAXIS 670LC | ZAXIS 690LCH |
|---|-------------|--------------|
| Arm 4.2 m                               | ○           | —            |
| Arm 2.9 m BE                            | ○           | ●            |
| Boom 7.8 m and Arm 3.6 m                | ●           | —            |
| Boom 7.8 m H and Arm 3.6 m H            | —           | ○            |
| Boom 6.8 m BE                           | ○           | ●            |
| Centralized lubrication system          | ●           | ●            |
| Damage prevention plate and square bars | —           | ●            |
| Dirt seal on all bucket pins            | ●           | ●            |
| Flanged pin                             | ●           | ●            |
| Monolithically cast bucket link A       | ●           | ●            |

| MISCELLANEOUS                        |   |   |
|--------------------------------------|---|---|
| Anti-slip steps and handrails        | ● | ● |
| Lockable fuel refilling cap          | ● | ● |
| Lockable machine covers              | ● | ● |
| Onboard information controller       | ● | ● |
| Standard tool kit                    | ● | ● |
| Theft deterrent system               | ● | ● |
| Travel direction mark on track frame | ● | ● |

| OTHERS           |   |   |
|------------------|---|---|
| Global e-service | ● | ● |



**Built on the foundation of superb technological capabilities, Hitachi Construction Machinery is committed to providing leading-edge solutions and services to contribute as a reliable partner to the business of customers worldwide.**

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## Hitachi Environmental Vision 2025

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The Hitachi Group released the Environmental Vision 2025 to curb annual carbon dioxide emissions. The Group is committed to global production while reducing environmental impact in life cycles of all products, and realizing a sustainable society by tackling three goals — prevention of global warming, conservation of resources, and preservation of ecosystem.

### Reducing Environmental Impact by New ZAXIS

Hitachi makes a green way to cut carbon emissions for global warming prevention according to LCA\*. New ZAXIS utilizes lots of technological advances, including the new ECO mode, and Isochronous Control. Hitachi has long been committed to recycling of components, such as aluminum parts in radiators and oil cooler. Resin parts are marked for recycling.

\*Life Cycle Assessment – ISO 14040

Prior to operating this machine, including satellite communication system, in a country other than a country of its intended use, it may be necessary to make modifications to it so that it complies with the local regulatory standards (including safety standards) and legal requirements of that particular country. Please do not export or operate this machine outside the country of its intended use until such compliance has been confirmed. Please contact your Hitachi dealer in case of questions about compliance.

These specifications are subject to change without notice.

Illustrations and photos show the standard models, and may or may not include optional equipment, accessories, and all standard equipment with some differences in color and features. Before use, read and understand the Operator's Manual for proper operation.



KS-EN181EU